

Durethan® BKV130H3.0 DUS008

PA6-I-GF30

30% Glass Reinforced, Injection Molding, Heat Stabilized, Improved Impact

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	9000 / 5200	MPa	ISO 527-1/-2
Stress at break	160 / 100	MPa	ISO 527-1/-2
Strain at break	4 / 7	%	ISO 527-1/-2
Flexural modulus	8000 / 4800	MPa	ISO 178
Flexural strength	250 / 145	MPa	ISO 178
Charpy impact strength (+23°C)	95 / 110	kJ/m²	ISO 179/1eU
Charpy impact strength (-30°C)	80 / 80	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	18 / 28	kJ/m²	ISO 179/1eA
Charpy notched impact strength (-30°C)	10 / 10	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	205 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2
Burning Behav. at 3.0 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Burning Behav. at 0.75 mm nom. thickn.	HB / *	class	IEC 60695-11-10
OTHER PROPERTIES			
	DRY / COND		
Density	1360 / -	kg/m³	ISO 1183
PROCESSING RECOMMENDATIONS			
	VALUE		
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2-6	h	

Property Data

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Residual moisture content	0.03–0.12	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	260–290	°C	
Mold temperature	80–100	°C	